

**AMENDMENT NO. 3 JULY 2017  
TO  
IS 3196 (PART 2) : 2006 WELDED LOW CARBON STEEL  
CYLINDERSEXCEEDING 5 LITRE WATER CAPACITY  
FOR LOW PRESSURE LIQUEFIABLE GASES**

**PART 2 CYLINDERS FOR LIQUEFIABLE NON-TOXIC  
GASES OTHER THAN LPG — SPECIFICATION**

*(Fifth Revision)*

*(Page 2, clause 4.4)* — Substitute the following for the existing clause:

‘**4.4** The materials used for foot ring, stout metal cap, shroud/vertical stay plate shall conform to Grade ‘HR1’ of IS 1079 or IS 2062 or IS 6240 or IS 15914 or any other material as approved by the statutory authority.’